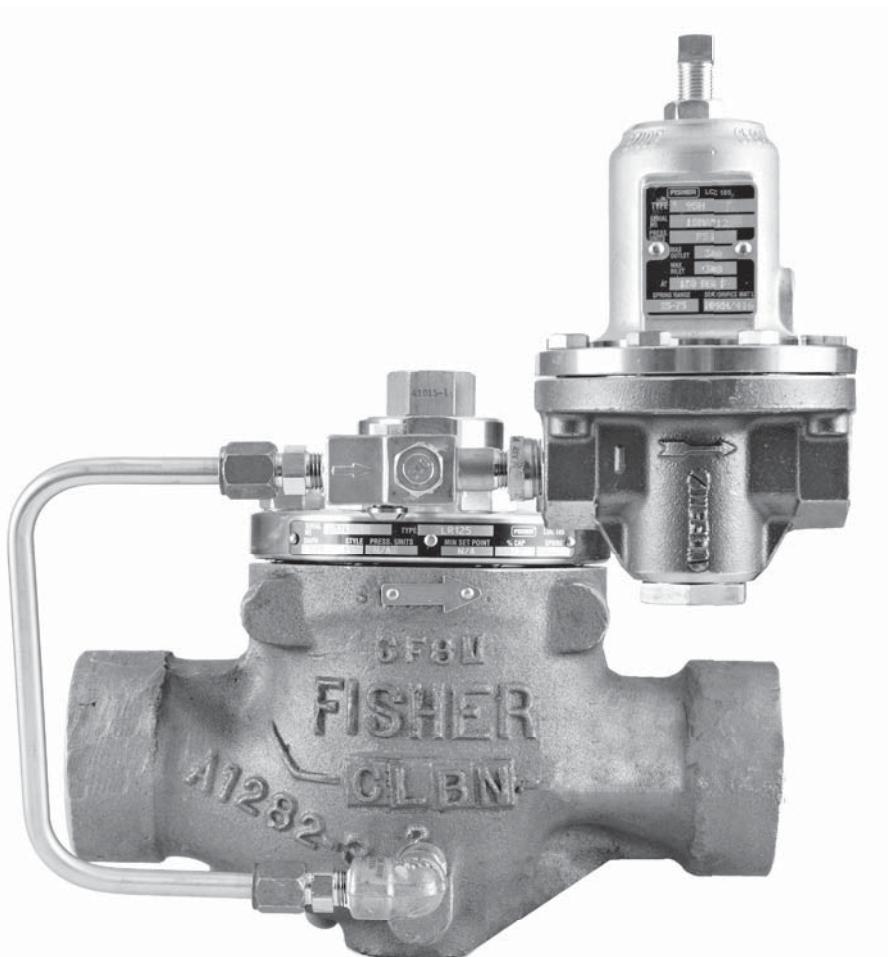


## Type LR125 Pressure Reducing Liquid Regulator

- ★ Rugged design
- ★ Reliable
- ★ Thoroughly tested
- ★ Internally actuated
- ★ Compact
- ★ 1, 2, 3, 4-inch body sizes
- ★ Full SST construction for harsh environments
- ★ API 614 Compliant



*Figure 1. Type LR125 Pressure Reducing Liquid Regulator*

### Introduction

The Type LR125 pilot-operated, pressure reducing regulator is designed for liquid industrial/commercial applications. The Type LR125 provides smooth operation, tight shutoff, and long life, even in dirty service. Its internally actuated metal plug eliminates disadvantages associated with boot-style regulators,

and the specially engineered flow path deflects debris, protecting the seat from damage and erosion. The Type LR125 is used in conjunction with a Type 95H pilot and Type 112 restrictor. An internal inlet strainer prevents large particles from entering the main valve, limiting damage to internal parts.

# Bulletin 71.2:LR125

## Specifications

### Main Valve Body Sizes, End Connection Styles, and Structural Design Ratings<sup>(1)(2)</sup>

See Table 1

### Maximum Inlet Pressures<sup>(1)</sup>

**Type LR125 Main Valve:** See Table 1

**Type 95H Pilot:** See Table 2

**Type 112 Restrictor:** 1500 psig / 103 bar

### Outlet (Control) Pressure Ranges

See Table 3

### Main Valve Plug Travel

**NPS 1 / DN 25:** 0.37-inch / 9.4 mm

**NPS 2 / DN 50:** 0.68-inch / 17 mm

**NPS 3 / DN 80:** 0.98-inch / 25 mm

**NPS 4 / DN 100:** 1.19-inch / 30 mm

### Main Valve Minimum Differential Pressures<sup>(1)</sup>

See Table 5

### Temperature Capabilities<sup>(1)</sup>

See Table 4

### Main Valve Flow Direction

Up through the center of the cage and down through the cage slots

### Main Valve Inlet Strainer Sizes

**NPS 1 / DN 25:** 12 Mesh (0.0661 in. / 1.68 mm)<sup>(3)</sup>

**NPS 2, 3, and 4 / DN 50, 80, and 100:**

10 Mesh (0.0787 in. / 2 mm)<sup>(3)</sup>

### Regulating Capacities

See Tables 11 and 12

### Flow and IEC Sizing Coefficients

**Type LR125 Main Valve:** See Table 6

**Type 95H Pilot:** See Table 7

**Type 112 Restrictor:** See Table 8

### Pressure Registration

External

### Spring Case Vent

Type Y602-12

### Approximate Weights

See Table 9

### Options

- Pre-piped Pilot Supply
- Travel Indicator

### Construction Materials

#### Type LR125 Main Valve

*Body:* WCC Steel, CF8M or CF3M Stainless Steel

*Bonnet:* LF2 Steel or 316/316L Stainless Steel

*Bonnet Bushing:* 416 Hardened Stainless steel

*Cage:* 15-5 Stainless steel

*Spring:* 302 Stainless Steel or 17-7 Stainless steel

*Top Plug:* 17-4 Stainless steel

*Bottom Plug:* 416 Stainless steel

*Inlet Strainer:* Stainless steel

*Diaphragm:* Nitrile (NBR) or Fluorocarbon (FKM)

*O-Rings:* Nitrile (NBR) or Fluorocarbon (FKM)

*Flanged Locknut:* 17-4 Stainless Steel

*Backup Rings:* Polytetrafluoroethylene (PTFE)

*Upper Spring Seat:* 416 Stainless steel

*Indicator Protector and Cover:* Plastic

*Indicator Stem:* 303 Stainless steel

*Indicator Fitting:* 416 Stainless steel

*Travel Indicator Plug:* 416 Stainless steel

#### Type 95H Pilot

*Body:* WCC Steel or 316 Stainless Steel

*Spring Case:* WCC Steel or 316 Stainless Steel

*Orifice:* 416 Stainless Steel

*Diaphragm:* Neoprene (CR) or Fluorocarbon (FKM)

*Disk:* Neoprene (CR) or Fluorocarbon (FKM)

### Mounting Parts

*Pilot Mounting Pipe Nipple:* Plated steel or Stainless steel

*Pipe Fittings:* Plated steel or Stainless steel

*Tubing:* Stainless Steel

#### Type 112 Restrictor

*Body:* 15-5 Stainless Steel

*Groove Valve:* 416 Stainless steel

*Retainer:* 416 Stainless steel

*Pipe Plug:* 316 Stainless steel

*O-Rings:* Nitrile (NBR) or Fluorocarbon (FKM)

1. The pressure/temperature limits in this Bulletin and any applicable standard or code limitation should not be exceeded.

2. Ratings and end connections other than ASME standards can usually be provided; contact your local Sales Office.

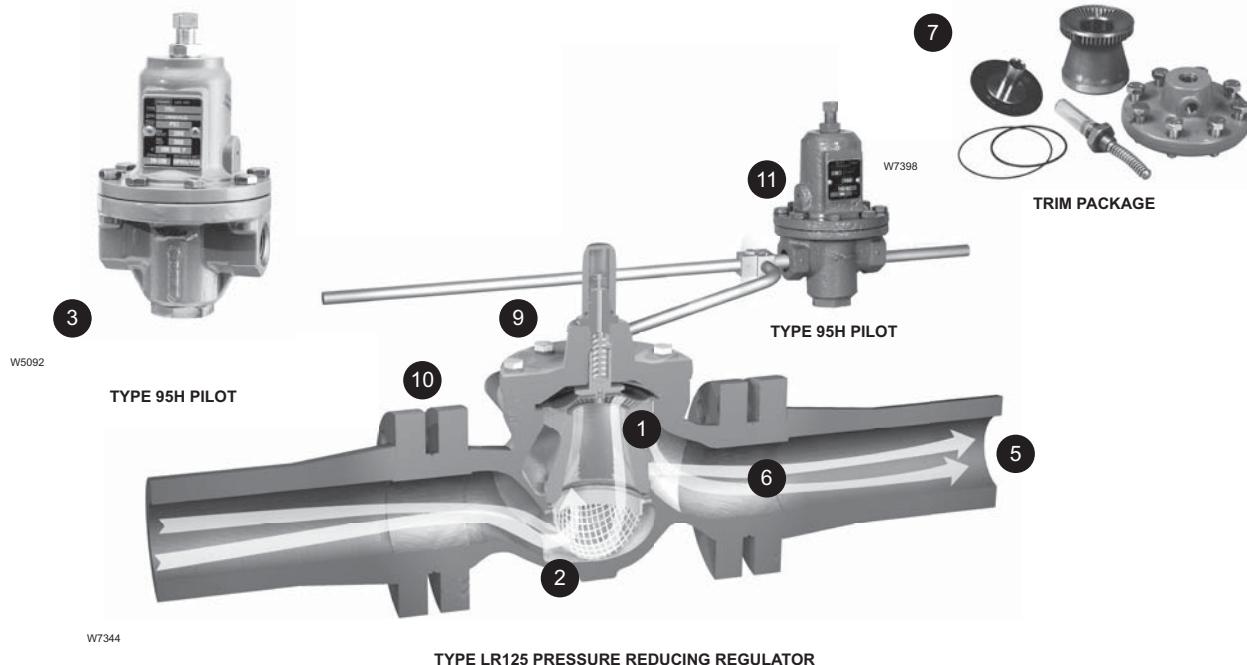
3. Nominal sieve opening

## Features and Benefits

**1 Tight Shutoff**—The Type LR125 uses a diaphragm and metal plug, eliminating the disadvantages of boot-style regulators. When open, the metal plug deflects particles and debris away from the diaphragm. The result is enhanced resistance to particle erosion, which provides excellent shutoff over an extended life. When closed, loading pressure and the main spring push the diaphragm onto the tapered-edged seat on the cage.

**2 Debris Protection**—The specially engineered flow path, along with the metal plug, allows flow through the regulator without seat impingement. The addition of an internal inlet strainer prevents large particles from entering the regulator, eliminating damage to internal parts.

**3 High Accuracy**—Multiple control pressure ranges offered by Type 95H pilot and lower accuracy class inherent to pilot operated pressure regulator design provide the Type LR125 with tight and accurate control.



**Figure 2.** Type LR125 Features and Benefits

- 4 **Long Life**—The robust design of the Type LR125 with its metal plug and specially engineered flow path allows flow through the regulator without seat impingement. The diaphragm design eliminates the possibility of taking a “set”, a common problem with boot-style regulators. To prevent damage, the diaphragm is fully supported in both the open and closed positions. These features enable the Type LR125 components to work longer with less wear and tear.
- 5 **Full Usable Capacity**—Fisher® branded regulators are laboratory tested. One hundred percent of the published flow capacity can be used with confidence.
- 6 **Thorough Laboratory Testing**—Emerson Process Management Regulator Technologies, Inc. state-of-the-art flow laboratory allows thorough testing of all new designs. Tests are conducted on Fisher branded regulators for performance features such as flow, strength, shutoff, and material compatibility.
- 7 **Easy In-Line Maintenance**—Top-entry design reduces maintenance time. Trim parts can be inspected, cleaned, and replaced without removing the body from the pipeline. No special alignment is required when replacing the diaphragm.
- 8 **O-Ring Design**—The Type LR125 uses elastomer O-rings instead of gaskets, reducing maintenance and assembly time.
- 9 **In-Service Travel Indicator**—The optional travel indicator responds to the precise movement of the diaphragm and plug assembly and shows the actual valve position. The travel indicator makes

in-service inspection and troubleshooting easy. Also, it can be used for remote alarming and monitoring stem position.

- 10 **Versatility**—The Type LR125 uses the E-body, making available the standard construction materials and end connections (ASME and EN) used by other E-body regulators and control valves. Type 95H can handle inlet pressures up to 300 psig / 20.7 bar and outlet pressures from 15 to 150 psig / 1.0 to 10.3 bar.
- 11 **Easily Maintained Pilot**—The pilot is designed to allow quick and simple in-line trim inspection and parts replacement.
- 12 **Powder Paint Coating**—Carbon steel body is powder paint coated providing superior impact, abrasion, and corrosion resistance.

## Pilot Type Description

**Type 95H**— High-pressure pressure reducing pilot for 15 to 150 psig / 1.0 to 10.3 bar outlet pressures. Designed to handle inlet pressures up to 300 psig / 20.7 bar.

## Principle of Operation

As long as the outlet (control) pressure is above the outlet pressure setting, the pilot valve plug or disk remains closed (Figure 3). Force from the main spring, in addition to inlet pressure bleeding through the restrictor, provide downward loading pressure to keep the main valve diaphragm and plug assembly tightly shutoff.



**Figure 2.** Type LR125 Features and Benefits (continued)

When the outlet pressure decreases below the pilot outlet pressure setting, the pilot plug or disk assembly opens. Loading pressure bleeds downstream through the pilot faster than it can be replaced through the supply line. This reduces loading pressure on top of the main valve diaphragm and plug assembly and lets the unbalanced force between inlet and loading pressure overcome the main spring force to open the Type LR125 diaphragm and plug assembly.

As the outlet pressure rises toward the outlet pressure setting, it compresses the pilot diaphragm against the pilot control spring and lets the pilot valve plug or disk close. Loading pressure begins building on the Type LR125 diaphragm and plug assembly. The loading pressure, along with force from the main spring, pushes the diaphragm and plug assembly onto the tapered-edge seat, producing tight shutoff.

## Installation

The robust design of the Type LR125 allows this regulator to be installed indoors or outdoors. This

regulator is designed to withstand the elements. The powder paint coating protects against minor impacts, abrasions, and corrosion. When installed outdoors, the Type LR125 does not require protective housing. However, the Type 95H pilot should be oriented so that the pilot spring case vent is pointed down. Otherwise, make sure the vent is protected so that rain, moisture, insects, or any debris will not accumulate inside or block the vent assembly. When installed indoors, no remote venting is required except on the pilot spring case.

## Overpressure Protection

Overpressuring any portion of a regulator or associated equipment may cause personal injury, leakage, or property damage due to bursting of pressure-containing parts. Provide appropriate pressure relieving or pressure limiting devices to ensure that the limits in the Specifications section are not exceeded. Common methods of external overpressure protection include relief valves, monitoring regulators, shutoff devices, and series regulation. Regulator operation within ratings does not prevent the possibility of damage from external sources or from debris in the pipeline. Install additional strainer or filter upstream of the regulator for applications with high levels of debris.

## Cavitation Sizing

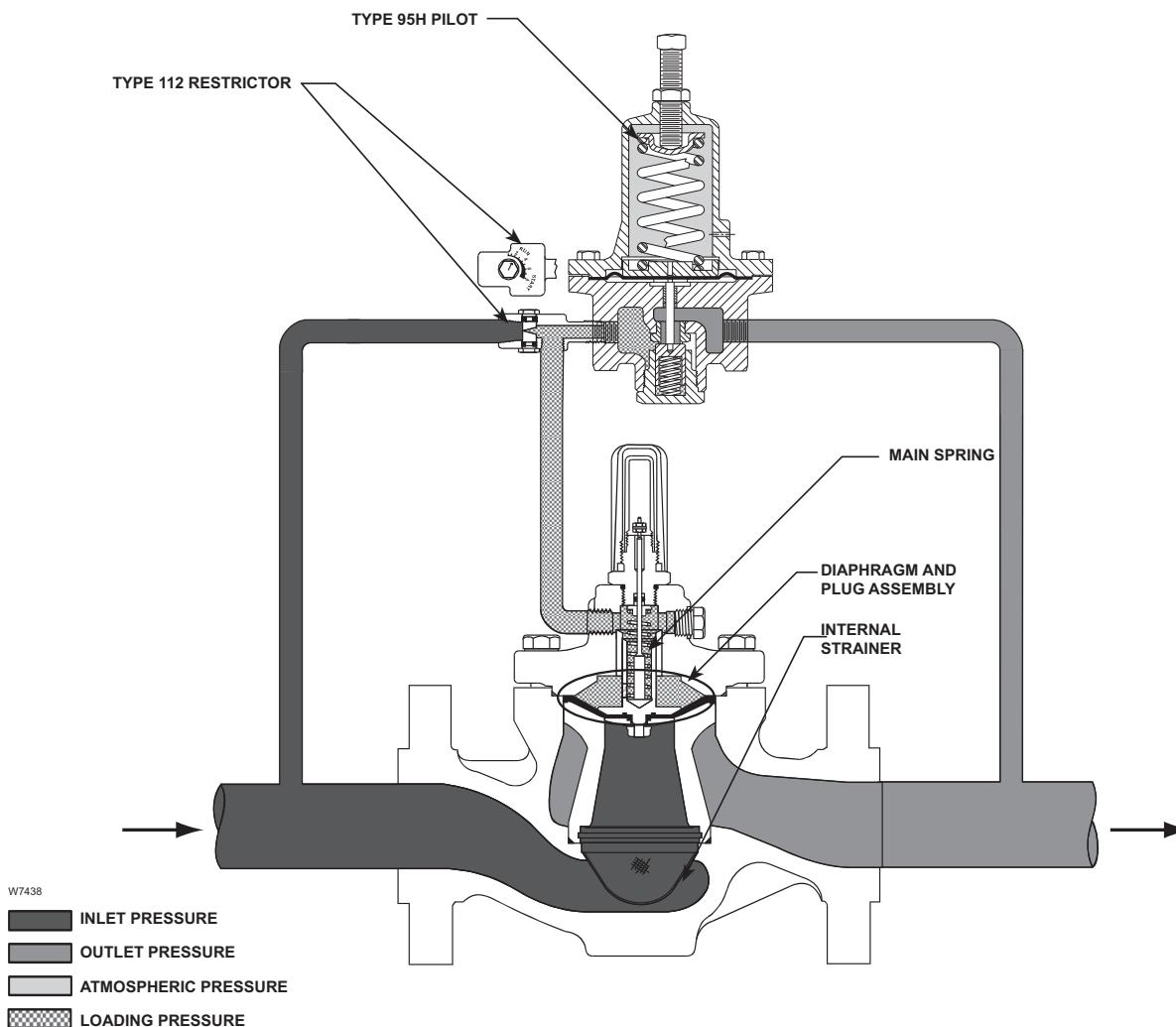
### Note

**The cavitation sizing graph in Figure 4 applies to water only. For cavitation sizing for other liquids, see your local Sales Office.**

Use Figure 4 to determine cavitation sizing of Type LR125. The Cavitation Prediction Curve depicts P1 and P2 combinations where cavitation is likely to occur. The curve shape was determined through analysis and lab confirmation on water. Determine the desired inlet pressure and outlet pressure of the system and find the intersection of those values on the graph.

**No Cavitation Region** – Cavitation is not expected in this region. Damage to regulator components and piping is highly unlikely as a result of cavitation.

**Cavitation Region** – Cavitation may occur. Damage to regulator components and piping is possible. The risk of damage increases as P1 and P2 move down and to the right on the table. Cavitation damage can be avoided by dividing the total pressure drop into stages so that the P1 and P2 combination falls into the "No Cavitation Region" at every stage.



**TYPE LR125 WITH TYPE 95H PILOT AND TYPE 112 RESTRICTOR**

**Figure 3.** Type LR125 Operational Schematic

**Table 1.** Type LR125 Main Valve Body Sizes, End Connection Styles, Structural Design Ratings, and Maximum Operating Inlet Pressures<sup>(1)</sup>

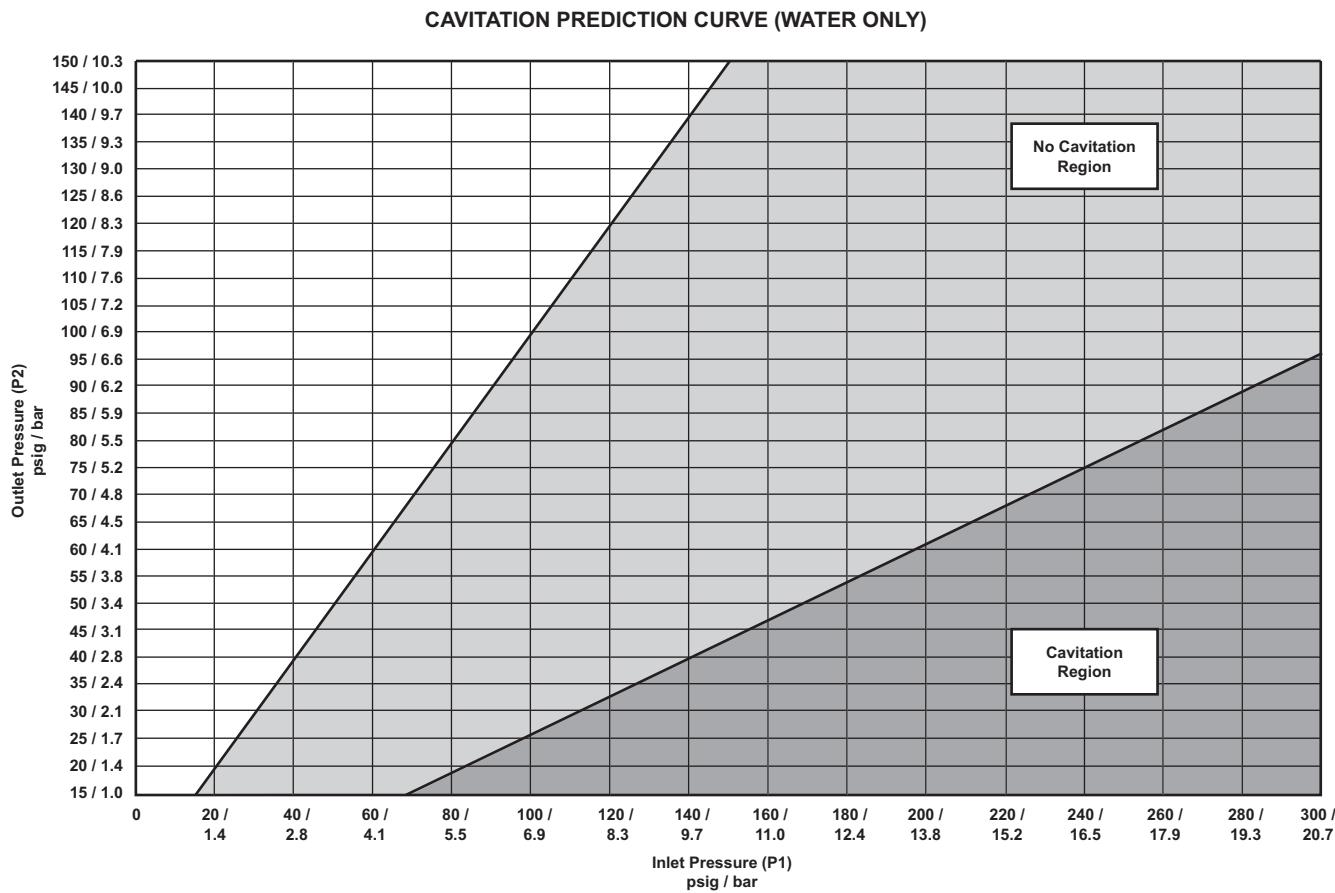
MAIN VALVE BODY SIZES		MAIN VALVE BODY MATERIAL	END CONNECTION STYLES <sup>(2)</sup>	STRUCTURAL DESIGN RATING <sup>(3)</sup>		MAXIMUM OPERATING INLET PRESSURE <sup>(3)</sup>	
NPS	DN			psig	bar	psig	bar
1, 2, 3, and 4	25, 50, 80, and 100	WCC Steel	NPT or SWE (1 and 2-inch only)	1500	103	300	20.7
			CL150 RF	290	20.0	290	20.0
			CL300 RF	750	51.7	300	20.7
			CL600 RF	1500	103		
			PN 16/25/40 RF	580	40.0		
		CF8M Stainless Steel	NPT (1 and 2-inch only)	1440	99.2	300	20.7
			CL150 RF	275	19.0	275	19.0
			CL300 RF	720	49.6	300	20.7
			CL600 RF	1440	99.2		
			PN 16/25/40 RF	580	40.0		

1. The pressure/temperature limits in this Bulletin and any applicable standard or code limitation should not be exceeded.

2. Ratings and end connections for other than ASME standard can usually be provided. Contact your local Sales Office for assistance.

3. Maximum cold working pressure (CWP) per ASME B16.34 or product bulletin limit, whichever is lowest. Temperature may decrease these maximum pressures.

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**Figure 4.** Cavitation Sizing for Water

**Table 2.** Type 95H Pilot Maximum Cold Working Pressure<sup>(1)(2)</sup>

BODY SIZE	BODY AND SPRING CASE MATERIAL	MAXIMUM INLET PRESSURE	MAXIMUM OUTLET PRESSURE
1/2 NPT	Steel Stainless steel	300 psig / 20.7 bar	300 psig / 20.7 bar

1. The pressure/temperature limits in this manual, and any applicable standard or code limitation should not be exceeded.  
 2. Temperature and/or the body end connection may decrease these maximum pressures.

**Table 3.** Outlet (Control) Pressure Ranges

PILOT	OUTLET PRESSURE RANGE		SPRING WIRE DIAMETER		SPRING FREE LENGTH		SPRING PART NUMBER AND COLOR
	psig	bar	Inches	mm	Inches	mm	
Type 95H	15 to 30 25 to 75 70 to 150	1.0 to 2.1 1.7 to 5.2 4.8 to 10.3	0.207 0.234 0.281	5.26 5.94 7.14	2.50 2.57 2.44	63.5 65.2 62.0	1E395627022 Yellow 1D7455T0012 Green 1E395727192 Red

**Table 4.** Diaphragm Material Selection Information

	17E68 NITRILE (NBR)	17E97 NITRILE (NBR)	17E88 FLUOROCARBON (FKM)
Liquid Temperature	-20° to 150°F / -29° to 66°C	0° to 150°F / -18° to 66°C	0° to 250°F / -18° to 121°C <sup>(1)</sup>
General Applications	Best for low pressure differential and cold temperature service applications.	Best for abrasive or erosive service applications.	Best for high temperature applications.
Heavy Particle Erosion	Fair	Excellent	Good

1. Fluorocarbon (FKM) is limited to 200°F / 93°C in hot water.

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**Table 5.** Main Valve Minimum Differential Pressures<sup>(1)</sup>

MAIN VALVE BODY SIZE		DIAPHRAGM		MINIMUM DIFFERENTIAL, PERCENT OF CAPACITY			
				For 90% Capacity		For 100% Capacity	
NPS	DN	Diaphragm Code	Diaphragm Material	psid	bar d	psid	bar d
1	25	17E68 (standard)	Nitrile (NBR), Low Minimum Differential	30	2.1	30	2.1
		17E97	Nitrile (NBR), High Erosion Resistance	35	2.5	35	2.5
		17E88	Fluorocarbon (FKM), High Temperature Capability	30	2.1	30	2.1
2	50	17E68 (standard)	Nitrile (NBR), Low Minimum Differential	18	1.2	19	1.3
		17E97	Nitrile (NBR), High Erosion Resistance	24	1.7	24	1.7
		17E88	Fluorocarbon (FKM), High Temperature Capability	18	1.2	19	1.3
3	80	17E68 (standard)	Nitrile (NBR), Low Minimum Differential	21	1.5	28	1.9
		17E97	Nitrile (NBR), High Erosion Resistance	23	1.6	23	1.6
		17E88	Fluorocarbon (FKM), High Temperature Capability	21	1.5	28	1.9
4	100	17E68 (standard)	Nitrile (NBR), Low Minimum Differential	16	1.1	30	2.1
		17E97	Nitrile (NBR), High Erosion Resistance	16	1.1	34	2.3
		17E88	Fluorocarbon (FKM), High Temperature Capability	16	1.1	30	2.1

1. See Table 1 for structural design ratings and Table 2 for Type 95H pilot rating.

**Table 6.** Flow and Sizing Coefficients for Type LR125 Main Valve at 100% Capacity

MAIN VALVE BODY SIZE		REGULATING COEFFICIENTS		WIDE-OPEN COEFFICIENTS		$K_m$	IEC SIZING COEFFICIENTS		
NPS	DN	C <sub>v</sub>	C <sub>1</sub>	C <sub>v</sub>	C <sub>1</sub>		X <sub>T</sub>	F <sub>D</sub>	F <sub>L</sub>
1	25	14.8	33.4	15.2	33.5	0.88	0.706	0.06	0.94
2	50	50.8	37.2	52.4	37.2	0.92	0.875	0.09	0.96
3	80	91.4	38.8	94.1	38.8	0.94	0.952	0.09	0.97
4	100	147	38.7	151	38.7	0.85	0.947	0.09	0.92

**Table 7.** Flow and Sizing Coefficients for Type 95H Pilot

BODY SIZE, NPS / DN	WIDE-OPEN COEFFICIENT C <sub>v</sub>	C <sub>1</sub>	$K_m$	IEC SIZING COEFFICIENTS		
				X <sub>T</sub>	F <sub>D</sub>	F <sub>L</sub>
1/2 / 15	1.9	35	0.71	0.78	0.58	0.84
$K_m = F_L^2$						

**Table 8.** Type 112 Restrictor Flow Coefficients

RESTRICTOR SETTING	C <sub>v</sub>	C <sub>1</sub>
Setting 2	0.03	35
Setting 4	0.07	
Setting 6	0.14	
Setting 8	0.17	

**Table 9.** Approximate Weights Including Type 95H Pilot and Restrictor

BODY SIZES, NPS / DN	MAIN VALVE BODY, POUNDS / kg			
	NPT or SWE	CL150 RF	CL300 RF	CL600 RF
1 / 25	22 / 10	24 / 11	28 / 13	32 / 15
2 / 50	51 / 23	54 / 24	58 / 26	65 / 29
3 / 80	103 / 47	107 / 49	110 / 50	123 / 56
4 / 100	139 / 63	145 / 66	159 / 72	192 / 87

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## Capacity Information

### Note

**Flow capacities are laboratory verified; therefore, regulators may be sized for 100% flow published capacities. It is not necessary to reduce published capacities.**

The capacity information on the following pages is based on four Accuracy Class (AC), 10, 20, 30 and 40.

**Table 10.** Cv<sup>(1)</sup> at Accuracy Class (AC)<sup>(2)</sup>

Spring Range psig / bar	Outlet Pressure psig / bar	Inlet		NPS 1 / DN 25				NPS 2 / DN 50				NPS 3 / DN 80				NPS 4 / DN 100			
				Accuracy Class (AC)		Accuracy Class (AC)		Accuracy Class (AC)											
		psig	bar	10	20	30	40	10	20	30	40	10	20	30	40	10	20	30	40
15 to 30 / 1.0 to 2.1 Yellow Spring	15 / 1.0	45	3.1	14.8	14.8	14.8	14.8	39.7	44.2	48.3	50.8	83.0	89.2	91.4	91.4	133.4	143.4	147.0	147.0
		50	3.4	14.8	14.8	14.8	14.8	39.2	44.5	48.4	50.6	83.3	89.6	91.4	91.4	134.0	144.1	147.0	147.0
		60	4.1	14.8	14.8	14.8	14.8	38.3	44.9	48.5	50.0	84.1	90.4	91.4	91.4	135.2	145.4	147.0	147.0
		65	4.4	14.8	14.8	14.8	14.8	37.8	45.2	48.6	49.8	84.5	90.8	91.4	91.3	135.9	146.0	147.0	146.8
	20 / 1.4	50	3.4	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		60	4.1	14.8	14.8	14.8	14.8	48.5	50.7	50.7	50.4	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		70	4.8	14.8	14.8	14.8	14.8	46.1	50.0	50.5	49.9	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		75	5.1	14.8	14.8	14.8	14.8	44.9	49.7	50.3	49.7	91.2	91.4	91.4	91.4	146.7	147.0	147.0	146.1
	30 / 2.1	60	4.1	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		75	5.1	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.7	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		90	6.1	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.2	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		100	6.8	14.8	14.8	14.8	14.8	47.6	50.8	50.6	49.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
25 to 75 / 1.7 to 5.2 Green Spring	25 / 1.7	55	3.7	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		75	5.1	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.6	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		80	5.4	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.5	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		90	6.1	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.3	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
	50 / 3.4	80	5.4	14.8	14.8	14.8	14.8	49.0	50.1	49.9	49.7	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		100	6.8	14.8	14.8	14.8	14.8	49.1	50.1	50.0	49.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		125	8.5	14.8	14.8	14.8	14.8	49.2	50.0	50.1	50.1	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		150	10.2	14.8	14.8	14.8	14.8	49.3	50.0	50.2	50.3	91.4	91.4	91.4	90.9	147.0	147.0	147.0	146.2
	75 / 5.2	110	7.5	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		125	8.5	14.8	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		150	10.2	14.8	14.8	14.8	14.8	49.8	49.8	49.5	49.9	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		175	11.9	14.7	14.8	14.8	14.8	45.3	46.5	46.4	47.1	86.1	87.9	88.0	88.7	138.5	141.3	141.6	142.6
70 to 150 / 4.8 to 10.3 Red Spring	70 / 4.8	200	13.6	14.2	14.5	14.6	14.5	40.7	43.1	43.3	44.2	80.6	83.4	84.0	84.6	129.6	134.2	135.1	136.0
		100	6.8	14.8	14.8	14.8	14.8	50.5	49.4	49.3	49.9	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0
		125	8.5	14.8	14.8	14.8	14.8	46.1	46.0	46.6	47.5	87.7	88.6	89.5	91.4	141.1	142.5	144.0	147.0
		150	10.2	14.7	14.8	14.7	14.8	41.6	42.7	43.8	45.0	82.8	84.0	84.9	86.6	133.1	135.0	136.5	139.2
	100 / 6.9	175	11.9	14.6	14.8	14.8	14.8	44.6	46.0	46.0	46.7	85.2	87.0	87.2	87.9	137.1	139.9	140.2	141.4
		190	12.9	14.5	14.8	14.8	14.8	46.4	47.9	47.3	47.7	86.7	88.8	88.5	88.8	139.4	142.8	142.4	142.8
		200	13.6	14.5	14.8	14.8	14.8	46.7	48.3	48.2	48.4	87.7	90.0	89.5	89.3	141.0	144.7	143.9	143.7
		250	17.0	14.2	14.2	14.2	43.2	47.1	47.3	49.2	48.2	84.8	87.7	90.0	90.9	141.6	145.2	145.4	145.3
	125 / 8.6	275	18.7	13.9	13.7	13.7	41.5	46.5	46.8	46.9	80.2	84.1	84.5	84.6	129.0	135.3	135.9	136.1	
		300	20.4	14.5	14.3	14.3	41.4	45.3	45.6	45.6	82.0	85.0	85.2	85.1	131.8	136.6	137.1	136.8	
		155	10.5	14.8	14.8	14.8	50.8	50.8	50.8	50.8	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0	
		175	11.9	14.8	14.8	14.8	50.8	50.8	50.8	50.6	91.4	91.4	91.4	91.4	147.0	147.0	147.0	147.0	
	150 / 10.3	200	13.6	14.8	14.8	14.8	45.9	47.5	48.3	48.4	88.4	90.5	91.2	91.2	142.2	145.5	146.6	146.7	
		225	15.3	14.8	14.8	14.8	44.5	46.2	47.5	47.5	88.2	90.0	90.9	90.9	141.8	144.7	146.3	146.2	
		250	17.0	14.8	14.8	14.8	44.0	45.7	46.6	46.6	87.5	89.3	89.9	89.8	140.8	143.6	144.7	144.4	
		275	18.7	14.8	14.8	14.8	43.5	45.2	45.8	45.7	86.9	88.5	88.9	88.6	139.8	142.4	143.0	142.5	
		300	20.4	14.8	14.8	14.8	43.1	44.7	44.9	44.9	86.3	87.8	87.9	87.4	138.8	141.2	141.4	140.6	

Accuracy class is equivalent to % droop or offset (e.g. Accuracy class of 10 = 10% droop or offset).

Accuracy class is equivalent to % droop or offset (e.g. Accuracy class of 10 = 10% droop or offset). Droop or offset is deviation from the setpoint of the regulator.

Table 10 shows Cv values at different accuracy class and selected inlet pressures and outlet pressure settings.

Tables 11 and 12 shows the liquid regulating capacities of the Type LR125 regulator at selected inlet pressures and outlet pressure settings. Flows are in gallons per minute (GPM) and liters per minute (L/min) of water.

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**Table 11.** Capacity<sup>(1)</sup>, Water (GPM / L/min) for NPS 1 and 2 / DN 25 and 50 Bodies at Accuracy Class (AC)<sup>(2)</sup>

Spring Range psig / bar	Set Pressure psig / bar	Inlet		NPS 1 / DN 25								NPS 2 / DN 50								
				Accuracy Class (AC)								Accuracy Class (AC)								
				10		20		30		40		10		20		30		40		
		psig	bar	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	
15 to 30 / 1.0 to 2.1 Yellow Spring	15 / 1.0	45	3.1	83	314	85	322	87	329	89	336	223	843	254	961	284	1074	305	1154	
		50	3.4	89	338	91	345	93	352	95	359	237	897	274	1037	304	1151	324	1226	
		60	4.1	101	382	103	388	104	394	106	400	261	989	311	1178	341	1292	357	1353	
		65	4.4	106	402	108	408	109	414	111	419	272	1028	329	1245	359	1358	372	1409	
	20 / 1.4	50	3.4	84	317	86	327	89	336	91	345	287	1088	296	1121	305	1154	313	1185	
		60	4.1	96	363	98	372	100	380	103	388	314	1190	336	1272	344	1302	349	1323	
		70	4.8	107	404	109	412	111	419	113	427	333	1259	368	1392	378	1429	380	1440	
		75	5.1	112	423	114	430	116	438	117	445	339	1284	382	1446	393	1487	394	1493	
	30 / 2.1	60	4.1	85	322	89	336	92	350	96	363	292	1105	305	1154	317	1201	329	1246	
		75	5.1	103	388	106	400	109	412	112	423	352	1332	363	1373	373	1413	383	1449	
		90	6.1	117	445	120	455	123	465	126	475	403	1526	413	1562	422	1597	426	1611	
		100	6.8	126	479	129	488	132	498	134	507	407	1541	443	1676	450	1703	451	1707	
25 to 75 / 1.7 to 5.2 Green Spring	25 / 1.7	55	3.7	84	319	88	331	91	343	94	354	290	1096	301	1138	311	1178	321	1216	
		75	5.1	107	406	110	415	112	425	115	434	368	1393	377	1426	385	1458	392	1484	
		80	5.4	112	425	115	434	117	443	119	452	385	1458	394	1490	402	1520	407	1541	
		90	6.1	122	460	124	469	126	477	128	485	417	1580	425	1609	433	1637	435	1648	
	50 / 3.4	80	5.4	88	331	94	354	99	376	105	396	290	1097	317	1200	335	1267	351	1329	
		100	6.8	110	415	115	434	119	452	124	469	364	1378	388	1469	403	1526	417	1579	
		125	8.5	132	501	136	517	140	532	144	546	440	1665	461	1746	475	1798	488	1847	
		150	10.2	152	574	155	588	159	601	162	613	505	1912	524	1984	538	2037	551	2086	
	75 / 5.2	110	7.5	96	365	105	396	112	425	119	452	331	1254	359	1360	385	1458	410	1550	
		125	8.5	112	425	119	452	126	477	132	501	385	1458	410	1550	433	1637	454	1720	
		150	10.2	134	509	140	532	146	553	152	574	452	1711	472	1787	489	1851	511	1934	
		175	11.9	153	577	159	601	164	620	169	639	469	1776	498	1885	514	1945	537	2031	
70 to 150 / 4.8 to 10.3 Red Spring	70 / 4.8	100	6.8	90	341	98	372	106	400	113	427	307	1163	327	1240	352	1334	380	1438	
		125	8.5	117	441	123	465	129	488	135	510	363	1373	382	1447	406	1537	432	1637	
		150	10.2	137	519	143	541	148	560	154	582	388	1469	414	1567	440	1666	468	1772	
		175	11.9	154	585	161	610	166	629	171	646	472	1788	501	1898	516	1953	539	2039	
	100 / 6.9	190	12.9	164	620	171	648	176	665	180	682	523	1981	555	2100	562	2126	580	2196	
		200	13.6	170	643	178	672	182	688	186	704	558	2111	591	2236	592	2240	608	2301	
		250	17.0	180	681	185	700	191	723	196	742	547	2071	614	2324	634	2400	653	2472	
		275	18.7	189	715	191	724	197	745	202	763	565	2138	649	2458	670	2535	687	2602	
	125 / 8.6	155	10.5	96	365	110	415	122	460	132	501	331	1254	377	1426	417	1580	454	1720	
		175	11.9	117	443	128	485	138	524	148	560	402	1520	440	1665	475	1799	506	1917	
		200	13.6	138	524	148	560	157	594	165	626	429	1623	475	1798	512	1938	541	2046	
		225	15.3	140	532	152	574	162	614	172	651	422	1599	474	1793	520	2265	622	2353	
	150 / 10.3	250	17.0	174	657	181	686	189	714	196	742	1937	568	2151	598	2295	633	2398	655	2479
		275	18.7	187	708	193	731	200	757	206	779	542	2053	606	2295	633	2398	655	2479	
		300	20.4	198	750	203	767	209	790	214	810	567	2148	640	2424	665	2516	684	2591	
		180	12.2	99	376	115	434	128	485	140	532	305	1153	365	1383	424	1607	465	1761	
		200	13.6	119	452	132	501	144	546	155	588	363	1374	418	1582	471	1783	507	1919	
		225	15.3	140	532	152	574	162	614	172	651	422	1599	474	1793	520	1968	552	2088	
		250	17.0	159	601	169	639	178	675	187	709	472	1788	521	1972	561	2125	589	2231	
		275	18.7	175	663	184	697	193	730	201	762	515	1950	562	2129	597	2258	622	2354	
		300	20.4	190	720	199	752	207	782	214	812	553	2093	599	2267	627	2373	650	2461	

1. Type LR125 on liquid service with NPS 1/2 Type 95H Pilot, 100% Cage Capacity with Strainer and Type 112 Restrictor Setting of 4.

2. Accuracy class is equivalent to % droop or offset (e.g. Accuracy class of 10 = 10% droop or offset).

Exceeds recommended maximum pressure drop ratio of 0.65

- continued -

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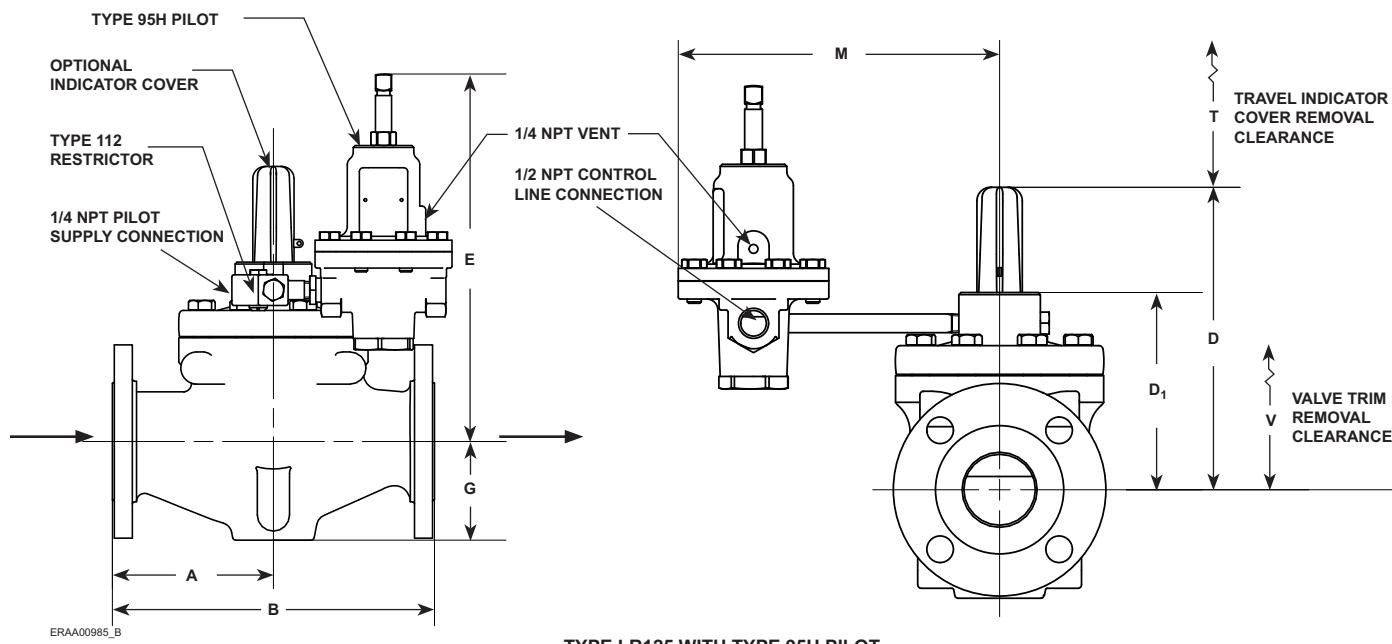
**Table 12.** Capacity<sup>(1)</sup>, Water (GPM / L/min) for NPS 3 and 4 / DN 80 and 100 Bodies at Accuracy Class (AC)<sup>(2)</sup>(Continued)

Spring Range psig / bar	Set Pressure psig / bar	Inlet		NPS 3 / DN 80								NPS 4 / DN 100							
				Accuracy Class (AC)								Accuracy Class (AC)							
				psig	bar	10	20	30	40	10	20	10	20	30	40	10	20	30	40
GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min	GPM	L/min
15 to 30 / 1.0 to 2.1 Yellow Spring	15 / 1.0	45	3.1	466	1762	512	1939	537	2032	548	2076	749	2835	824	3119	863	3268	882	3339
		50	3.4	503	1906	552	2090	574	2174	585	2215	810	3065	888	3362	924	3497	941	3563
		60	4.1	573	2171	626	2370	643	2434	653	2471	922	3491	1007	3812	1034	3915	1050	3974
		65	4.4	606	2295	661	2502	675	2554	683	2586	975	3690	1063	4024	1085	4108	1099	4159
	20 / 1.4	50	3.4	517	1957	533	2017	548	2076	563	2133	832	3148	857	3245	882	3339	906	3430
		60	4.1	592	2242	606	2295	620	2347	633	2397	953	3606	975	3691	997	3774	1018	3855
		70	4.8	659	2495	672	2542	684	2589	696	2635	1060	4013	1080	4089	1100	4164	1120	4238
		75	5.1	689	2606	702	2658	714	2702	725	2746	1107	4192	1129	4274	1148	4346	1160	4390
	30 / 2.1	60	4.1	525	1988	548	2076	571	2161	592	2242	844	3197	882	3339	918	3475	953	3606
		75	5.1	633	2397	653	2471	672	2542	690	2612	1018	3855	1050	3974	1080	4089	1110	4201
		90	6.1	725	2746	743	2811	759	2874	776	2936	1167	4417	1194	4521	1221	4622	1247	4722
		100	6.8	781	2956	797	3016	812	3075	828	3133	1256	4754	1282	4851	1307	4946	1331	5039
25 to 75 / 1.7 to 5.2 Green Spring	25 / 1.7	55	3.7	521	1972	541	2047	560	2119	578	2188	838	3172	870	3292	900	3408	930	3519
		75	5.1	662	2507	678	2566	693	2624	708	2680	1065	4032	1090	4127	1115	4220	1139	4310
		80	5.4	693	2624	708	2680	723	2735	737	2789	1115	4220	1139	4310	1162	4399	1185	4486
		90	6.1	751	2843	765	2895	778	2946	792	2996	1208	4572	1230	4656	1252	4738	1273	4819
	50 / 3.4	80	5.4	541	2047	578	2188	613	2321	646	2447	870	3292	930	3519	986	3733	1039	3935
		100	6.8	678	2566	708	2680	737	2789	765	2895	1090	4127	1139	4310	1185	4486	1230	4656
		125	8.5	818	3095	843	3190	867	3282	891	3372	1315	4977	1355	5130	1395	5279	1433	5424
		150	10.2	937	3545	959	3629	980	3710	996	3770	1506	5702	1542	5836	1576	5967	1602	6063
	75 / 5.2	110	7.5	596	2256	646	2447	693	2624	737	2789	958	3628	1039	3935	1115	4220	1185	4486
		125	8.5	693	2624	737	2789	778	2946	818	3095	1115	4220	1185	4486	1252	4738	1315	4977
		150	10.2	830	3143	867	3282	903	3416	937	3545	1335	5054	1395	5279	1452	5495	1506	5702
		175	11.9	893	3380	942	3566	974	3688	1011	3827	1436	5437	1515	5736	1567	5931	1626	6155
70 to 150 / 4.8 to 10.3 Red Spring	70 / 4.8	200	13.6	927	3511	987	3737	1020	3860	1053	3985	1492	5646	1588	6010	1640	6209	1693	6409
		100	6.8	556	2105	606	2295	653	2471	696	2635	894	3385	975	3691	1050	3974	1120	4238
		125	8.5	691	2614	736	2786	780	2954	833	3152	1111	4205	1184	4481	1255	4750	1339	5070
		150	10.2	772	2923	814	3081	853	3228	900	3405	1242	4701	1309	4956	1372	5192	1447	5477
	100 / 6.9	175	11.9	902	3414	949	3591	978	3704	1014	3839	1450	5490	1526	5776	1574	5956	1631	6175
		190	12.9	977	3698	1028	3890	1051	3980	1080	4088	1571	5947	1653	6257	1691	6401	1737	6575
		200	13.6	1026	3884	1080	4087	1099	4161	1123	4250	1650	6246	1737	6574	1768	6693	1806	6836
		250	17.0	1048	3967	1124	4253	1160	4392	1193	4515	1685	6380	1807	6841	1866	7063	1918	7261
	125 / 8.6	275	18.7	1091	4131	1175	4447	1210	4580	1241	4696	1755	6644	1890	7153	1946	7367	1995	7553
		155	10.5	596	2256	678	2566	751	2843	818	3095	958	3628	1090	4127	1208	4572	1315	4977
		175	11.9	723	2735	792	2996	855	3236	914	3460	1162	4399	1273	4819	1375	5205	1470	5565
		200	13.6	827	3131	905	3425	967	3660	1020	3860	1330	5035	1455	5509	1555	5887	1640	6208
	150 / 10.3	225	15.3	836	3166	922	3491	996	3771	1056	3998	1345	5091	1483	5614	1602	6065	1699	6431
		250	17.0	939	3554	1018	3853	1083	4100	1135	4298	1510	5716	1637	6196	1742	6593	1826	6912
		275	18.7	1029	3894	1102	4172	1160	4390	1205	4562	1654	6262	1773	6711	1865	7060	1938	7337
		300	20.4	1109	4198	1178	4459	1228	4648	1267	4797	1783	6751	1895	7172	1975	7476	2038	7715

1. Type LR125 on liquid service with NPS 1/2 Type 95H Pilot, 100% Cage Capacity with Strainer and Type 112 Restrictor Setting of 4.

2. Accuracy class is equivalent to % droop or offset (e.g. Accuracy class of 10 = 10% droop or offset)

Exceeds recommended maximum pressure drop ratio of 0.65



**Figure 5.** Type LR125 Dimensions

**Table 13.** Type LR125 Dimensions

BODY SIZE, NPS / DN	DIMENSIONS, Inches / mm													
	A			B			D	D <sub>1</sub>	E	G	M		T	V
	CL125B FF CL150 RF	CL250B RF CL300 RF	CL600 RF	CL125B FF CL150 RF	CL250 RF CL300 RF	CL600 RF					WCC STEEL	CF8M SST		
1 / 25	3.62 / 91.9	3.88 / 98.6	4.13 / 104.9	7.25 / 184.2	7.75 / 196.9	8.25 / 209.6	7.40 / 189.0	5.40 / 137.0	11.39 / 289.3	2.40 / 60.0	8.10 / 205.8	8.10 / 205.8	2.97 / 75.4	9.40 / 238.8
2 / 50	5.0 / 127.0	5.3 / 133.4	5.6 / 143.0	10.00 / 254.0	10.50 / 266.7	11.25 / 286.0	9.00 / 229.0	6.89 / 175.0	11.65 / 295.9	3.10 / 79.0	8.18 / 207.8	9.18 / 233.2	2.00 / 51.0	11.00 / 279.4
3 / 80	5.9 / 149.3	6.3 / 158.8	6.6 / 168.3	11.75 / 298.5	12.50 / 317.5	13.25 / 336.6	13.30 / 338.0	9.33 / 236.9	13.68 / 347.5	3.80 / 97.0	8.66 / 220.0	9.66 / 245.4	3.80 / 97.0	15.00 / 381.0
4 / 100	6.9 / 176.3	7.3 / 184.2	7.8 / 196.9	13.88 / 352.6	14.50 / 368.3	15.50 / 393.7	14.70 / 373.0	10.47 / 265.9	15.24 / 387.1	5.10 / 130.0	9.52 / 241.8	9.52 / 241.8	3.80 / 97.0	17.00 / 431.8

## Ordering Information

Carefully review each specification, then complete the Ordering Guide on this page. If a pilot setpoint is not requested, the regulator will be factory set at the approximate midrange. Please complete the specifications worksheet at the bottom of the ordering guide on page 12.

## Type LR125 Ordering Guide

### Body Size (Select One)

- 1-inch / DN 25\*\*\*
- 2-inch / DN 50\*\*\*
- 3-inch / DN 80\*\*\*
- 4-inch / DN 100\*\*\*

### Body Material and End Connection Style (Select One)

#### WCC Steel Body

- NPT (Available in 1-inch and 2-inch bodies only)\*\*\*
- SWE (Available in 1-inch and 2-inch bodies only)\*\*\*
- CL150 RF\*\*\*
- CL300 RF\*\*\*
- CL600 RF\*\*\*
- PN 16/25/40 RF\* \_\_\_\_\_ specify

#### CF8M Stainless Steel Body

- NPT (Available in 1-inch and 2-inch bodies only)\*\*\*
- CL150 RF\*\*\*
- CL300 RF\*\*\*
- CL600 RF\*\*\*
- PN 16/25/40 RF\* \_\_\_\_\_ specify

### Main Valve Diaphragm Material (Select One)

- 17E68 Nitrile (NBR) (low minimum differential)  
(standard)\*\*\*
- 17E97 Nitrile (NBR) (erosion resistance)\*\*\*
- 17E88 Fluorocarbon (FKM) (high temperature)\*\*

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## Main Valve O-Ring Material (Select One)

- Nitrile (NBR) (**standard**)\*\*\*
- Fluorocarbon (FKM)\*\*

## Travel Indicator (Select One)

- No (**standard**)\*\*\*
- Yes\*\*\*

## Inlet Body Tap (Select One)

- Inlet body tap only (**standard**)\*\*\*
- Inlet body tap with pre-piped pilot supply\*\*\*
- Inlet/outlet body taps only\*\*\*
- Inlet/outlet body taps with pre-piped pilot supply and pilot bleed\*\*\*

## Pilot Diaphragm Material (Select One)

- Neoprene (CR) (**standard**)\*\*\*
- Fluorocarbon (FKM)\*\*

## Pilot Valve Plug Material (Select One)

- Neoprene (CR) (**standard**)\*\*\*
- Fluorocarbon (FKM)\*\*\*

## Type 95H Pilot Outlet Pressure Range (Select One)

- 15 to 30 psig / 1.0 to 2.1 bar, Yellow\*\*\*
- 25 to 75 psig / 1.7 to 5.2 bar, Green\*\*\*
- 70 to 150 psig / 4.8 to 10.3 bar, Red\*\*\*

## Regulators Quick Order Guide

***	Readily Available for Shipment
**	Allow Additional Time for Shipment
*	Special Order, Constructed from Non-Stocked Parts. Consult your local Sales Representative for Availability.

Availability of the product being ordered is determined by the component with the longest shipping time for the requested construction.

## Main Valve Replacement Parts Kit (Optional)

- Yes, send one diaphragm cartridge and O-rings kit to match this order.

## Pilot Replacement Parts Kit (Optional)

- Yes, send one replacement kit to match this order.

## Specification Worksheet

### Application:

Specific Use \_\_\_\_\_

Line Size \_\_\_\_\_

Fluid Type \_\_\_\_\_

Specific Gravity \_\_\_\_\_

Temperature \_\_\_\_\_

Does the Application Require Overpressure Protection?

- Yes
- No

### Pressure:

Maximum Inlet Pressure \_\_\_\_\_

Minimum Inlet Pressure \_\_\_\_\_

Differential Pressure \_\_\_\_\_

Set Pressure \_\_\_\_\_

Maximum Flow \_\_\_\_\_

### Accuracy Requirements:

Less Than or Equal To:

- 5%
- 10%
- 20%
- 40%

### Construction Material Requirements (if known):

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